PALETTONE

Discover a new world of colour





Commercial Homogeneous Flooring

Homogeneous flooring made by Polyflor in the UK is synonymous with quality and performance and product ranges that are typified by their excellent durability, reliability, ease of maintenance and design opportunities.

The latest addition, Palettone PUR, is no exception.

Featuring a solid colour base with complementary toned highlights in a palette of 42 shades.

Availability

Palettone is available in an extensive selection of shades providing a deep and rich source of inspiration for contemporary interior design schemes. All shades are available in $2 \times 20m$ sheets while selected shades are available in $608 \times 608mm$ tiles or Static Dissipative (SD) sheet specification.

Sectors

All the established characteristics of a Polyflor homogeneous PUR product are inherent within this premium collection, which is ideally suited for the most demanding of commercial interiors, education facilities, leisure and retail areas.

Within the health and care sector, Palettone combines performance with aesthetics. When the issue of preventing and controlling infection is paramount or when a subtle, tone-on-tone design is required for a dementialed environment, Palettone is the perfect fit-for-purpose contemporary floor covering solution.

For colour. For choice. Think Palettone.



Our natural world is alive with wonderfully concealed textures and materials that create beautiful arrangements of shades and colours.

Discover a new world of colour

When exploring our surroundings, we can often be absorbed with a focal point or an exceptional view.

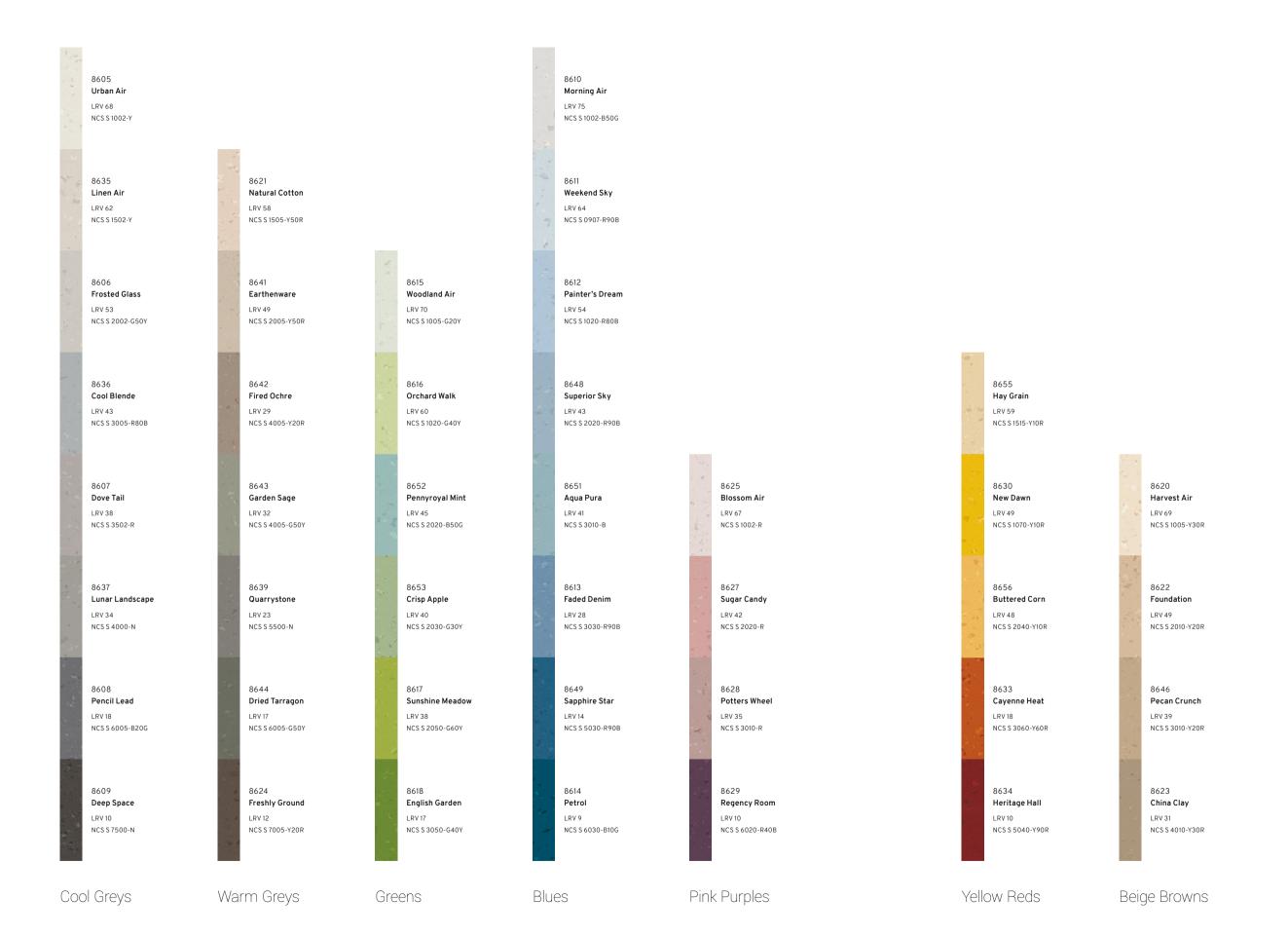
This can often distract or disguise many of the smaller components that make up what we see. Only when we look closely at these individual elements, is it possible to discover a whole new world of shades and colours.

We have used this philosophy to generate our new Palettone flooring collection. We hope this will inspire you to construct a captivating foundation for your next interior design project.

Natural Colour System®

Natural Colour System® (NCS) is a global scientifically based colour system that allows designers and manufacturers to visualise and describe colour accurately.

Each shade of this new collection has it's own NCS reference number as a guide, whilst exploring and creating truly bespoke schemes that support your design intuition.



Contents

Cool Greys	8
Warm Greys	1
Greens	2
Blues	2
Pink Purples	3
Yellow Reds	3
Beige Browns	4
The Collection	5
Technical Information	5
Manufacturing	5
Product Construction	5
Cleaning & Maintenance	5
Resistance to chemicals	5
Sustainability	5
Dementia-friendly	5
Installation	5
Acoustic Performance	5
Ejecta Accessories	5
Light Reflectance Values	5
Palettone SD	5



Deep Space Pencil Lead

NCS S 6005-B20G

8608SD 🗲

NCS S 3502-R

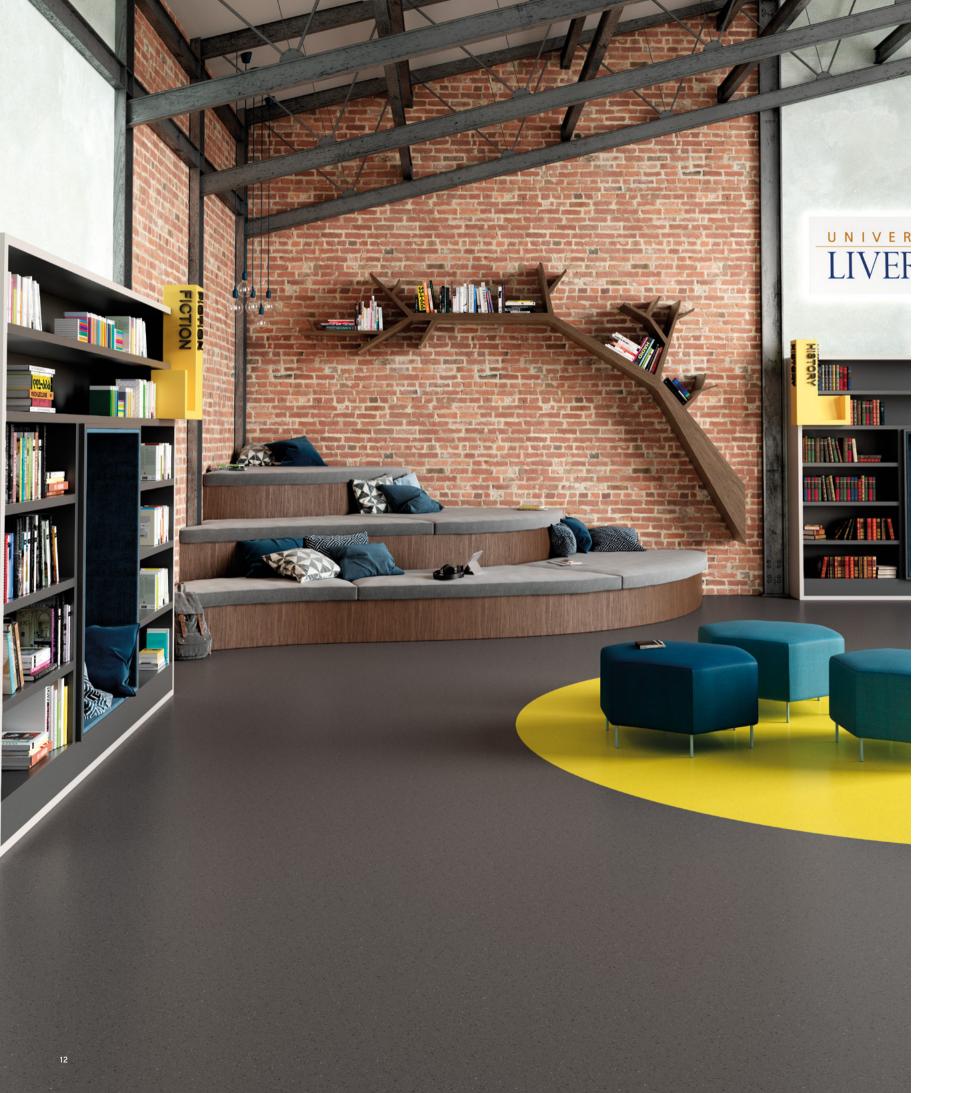
NCS S 3005-R80B

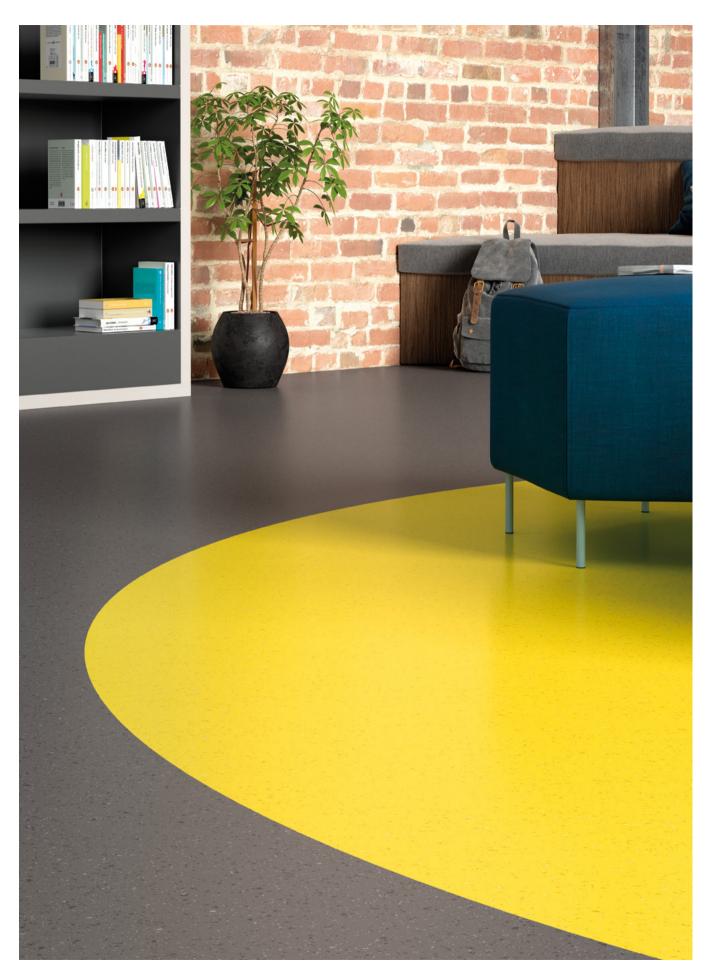
Frosted Glass NCS S 2002-G50Y

Urban Air





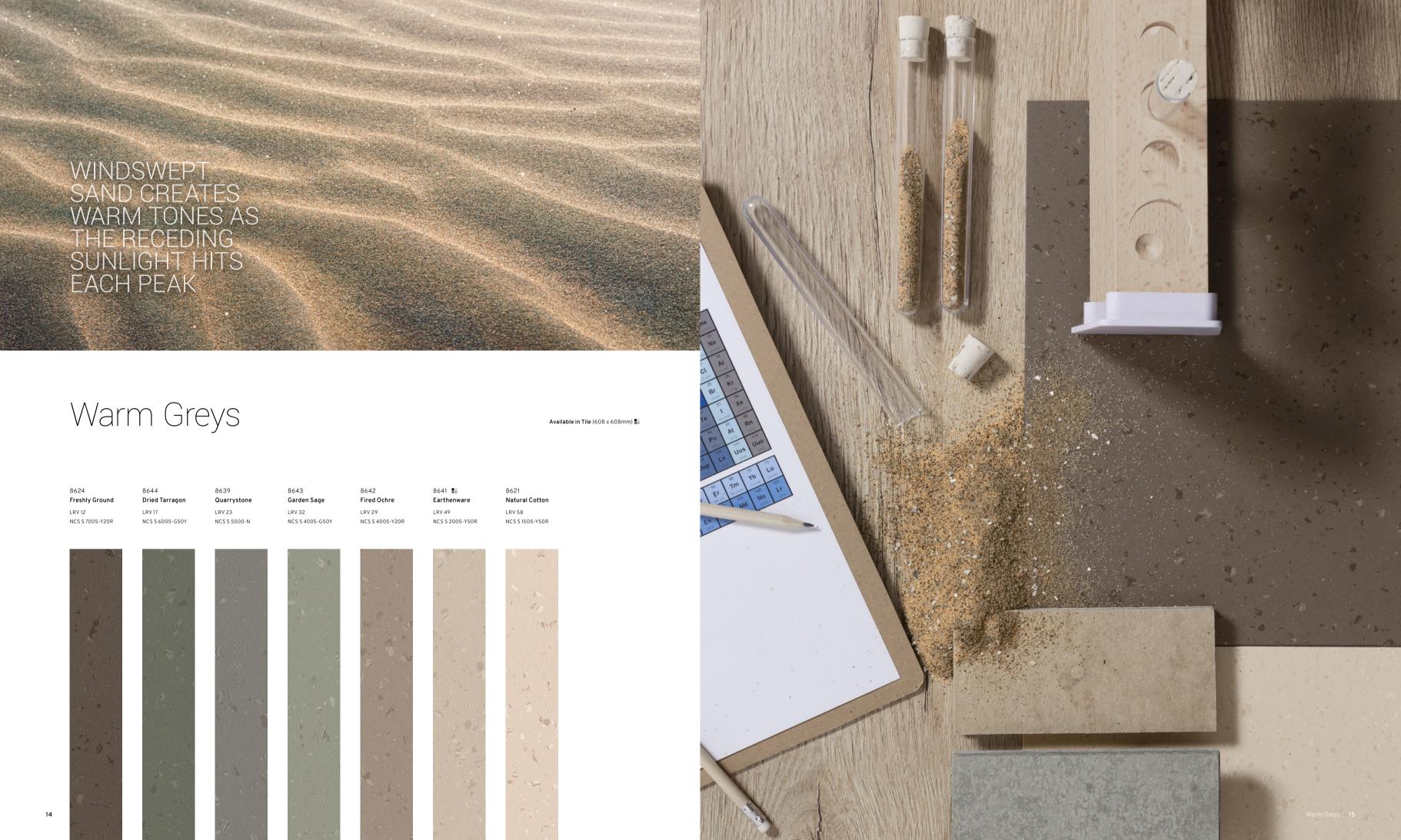




8609 Deep Space LRV 10 NCS S 7500-N



8630 **New Dawn** LRV 49 NCS S 1070-Y10R





LRV 12 NCS S 7005-Y20R

8641 Earthenware LRV 49 NCS S 2005-Y50R



Natural Cotton LRV 58 NCS S 1505-Y50R





Greens

English Garden

NCS S 3050-G40Y NCS S 2050-G60Y

NCS S 2030-G30Y

LRV 45 NCS S 2020-B50G

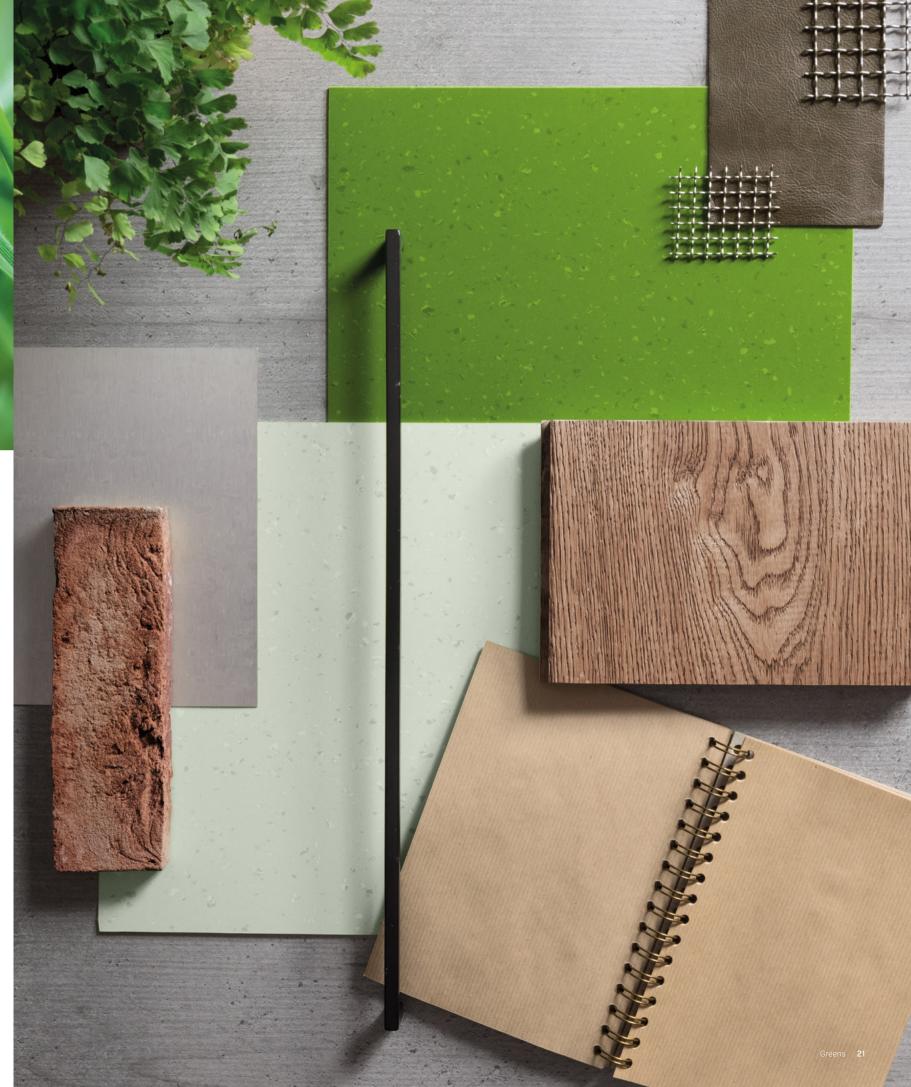
NCS S 1020-G40Y

Woodland Air LRV 70 NCS S 1005-G20Y

8615SD 🗲

Available in Tile (608 x 608mm) Palettone SD Sheet 2 x 20m 🗲













Sunshine Meadow

LRV 38

NCS S 2050-G60Y





Blues

Available in Tile (608 x 608mm) Palettone SD Sheet 2 x 20m 🗲

Morning Air

Petrol NCS S 6030-B10G Sapphire Star NCS S 5030-R90B Faded Denim LRV 28 NCS S 3030-R90B

NCS S 3010-B

Superior Sky NCS S 2020-R90B

LRV 54

NCS S 1020-R80B

Painter's Dream

Weekend Sky LRV 64 NCS S 0907-R90B

8611SD 🗲









8613 Faded Denim LRV 28 NCS S 3030-R90B

8648 Superior Sky LRV 43 NCS S 2020-R90B

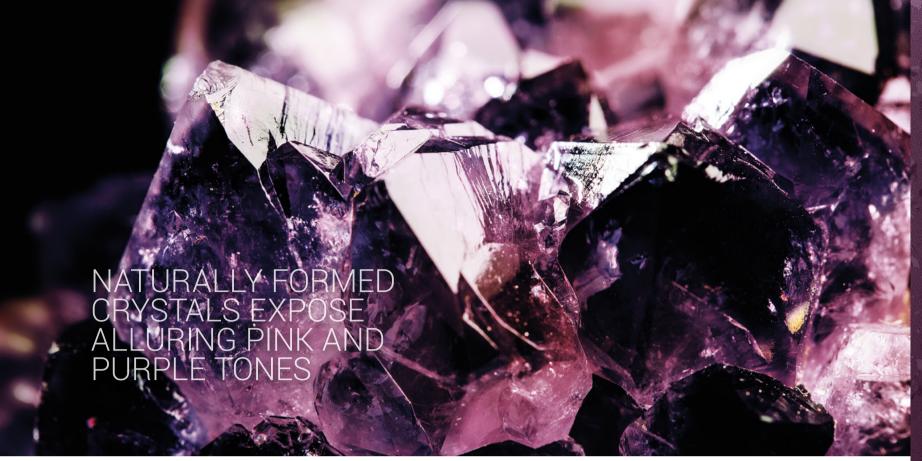
8611 Weekend Sky LRV 64 NCS S 0907-R90B



8614 Petrol LRV 9 NCS S 6030-B10G

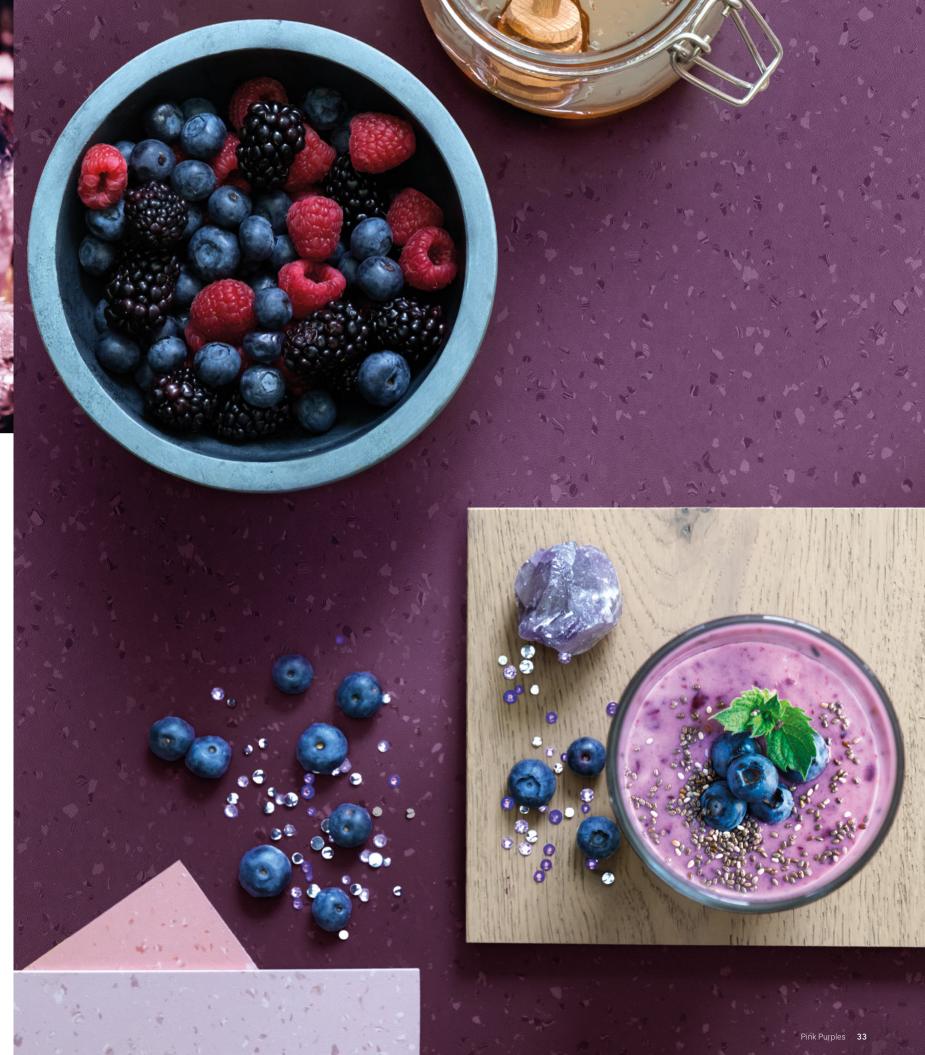


8605 Urban Air LRV 68 NCS S 1002-Y



Pink Purples





8629 Regency Room LRV 10 NCS S 6020-R40B

8625 Blossom Air LRV 67 NCS S 1002-R







8628
Potters Wheel
LRV 35



8635 **Linen Air** LRV 62 NCS S 1502-Y



Yellow Reds

Heritage Hall

NCS S 5040-Y90R

NCS S 3060-Y60R

NCS S 2040-Y10R

NCS S 1070-Y10R

Hay Grain

LRV 59 NCS S 1515-Y10R



Available in Tile (608 x 608mm)

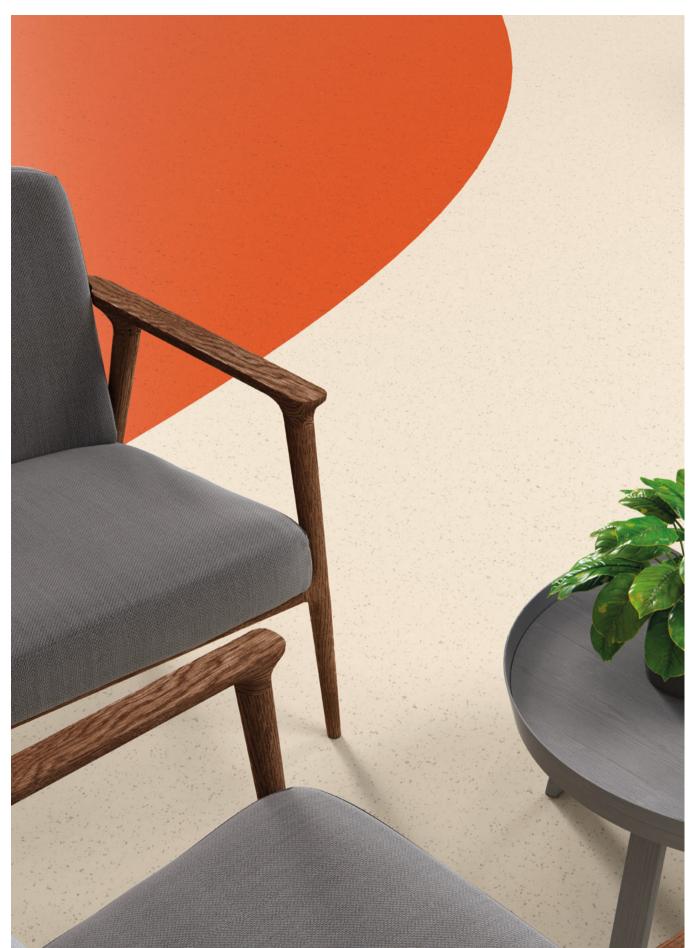








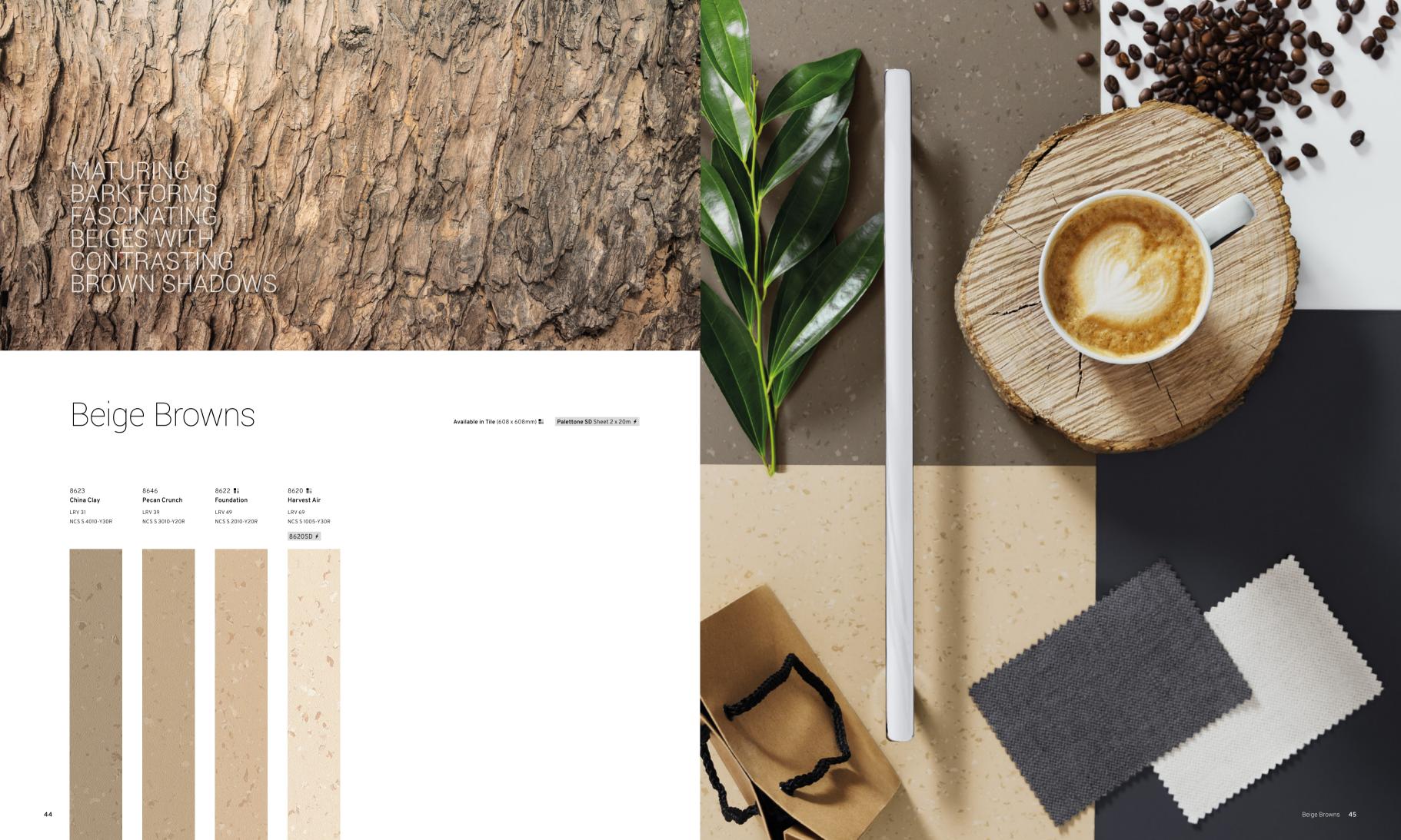




8633 Cayenne Heat LRV 18 NCS S 3060-Y60R



8620 Harvest Air LRV 69 NCS S 1005-Y30R





8622 Foundation LRV 49 NCS S 2010-Y20R







LRV 31 NCS S 4010-Y30R







Palettone PUR Collection



 $All \ Palettone \ PUR \ shades \ feature \ complementary \ to ned \ highlights. \ Decoration \ and \ shade \ may \ vary \ slightly \ from \ the \ samples \ shown.$

Palettone PUR Sheet 2 x 20m 42 shades Available in Tile (608 x 608mm) 🕌 Palettone SD Sheet 2 x 20m 🗲

51

50

Palettone PUR Technical Information*



Product Format

Type of floor covering	ISO 10581	Homogeneous, PVC
Collection (sheet)		42 shades
Sheet Size	ISO 24341 (EN 426)	2 x 20m
Collection (tile)		12 shades
Tile Size	ISO 24342 (EN 427)	608 x 608mm
Gauge	ISO 24346 (EN 428)	2.0mm
Total Weight	ISO 23997 (EN 430)	2800g/m²
Emboss Finish		Semi-matt
Surface Treatment		PUR
CE Certification		Yes
Product Warranty		15 years

Performance Requirements

	ISO 10581	Conforms
General Performance	ASTM F1913	Conforms
	ASTM F1700	Class I, Type A
		34: Very heavy commercia
Use Area	ISO 10874 (EN 685)	43: Heavy industrial
		23: Heavy domestic
	EN 13501-1	Class Bfl-S1
	ASTM E648	Class 1
Reaction to Fire	ASTM E662	<450
	CAN/ULC S102.2	FSV < 300; SDV < 500
	AS ISO 9239-1	>8.0 kW/m ²
Abrasion Resistance	EN 660-2	Group T
Binder Content	ISO 10581	Туре І
	EN 13893	Class DS
CI: D : I	AS 4586	R10
Slip Resistance	DIN 51130 / DIN EN 16165 Ann. B	R10
	ASTM D2047	SCOF ≥0.6
	ASTM F970 (Modified)	≤0.005" (750psi)
Residual Indentation	ISO 24343-1	≤0.10mm
Static Electrical Propensity	EN 1815	≤2.0kV Classified as 'antistatic'
Castor Chair (continuous use)	ISO 4918 (EN 425)	Suitable
Flexibility	ASTM F137	Pass
Agrément Assurance	Polyflor Palettone PUR has been in British Board of Agrément and proc for at least 10 years in recommende maintenance the appearance and c this period.	duct performance is assured ed use areas. With proper
Underfloor Heating		Suitable, max 27°C
Light Fastness	ISO 105-B02 (Method 3)	≥6
Resistance to Light	ASTM F1515	ΔE ≤ 8.0 - Meets
Resistance to Heat	ASTM F1514	ΔE ≤ 8.0 - Meets

Acoustic Perfor	mance
Impact Cound Doduction	150 10140 2

ACOUSTIC PERIOR	Harice		
Impact Sound Reduction	ISO 10140-3	4dB	

VOCs

	Indoor Air Comfort Gold	Eurofins certified product
VOC Emissions	FloorScore	Certified
VOCEMISSIONS	Finnish M1 Classification	Certified
	TVOC after 28 days	≤10µg/m³

Environmental

	BRE Green Guide	A+ ENP 472
	Recycled Content	25%
	Recyclable	100%
Environmentally Preferable	Phthalates	Phthalate-free
	Bio-Plasticiser	Contains Bio-Plasticiser
	Recofloor	Access to the scheme
	REACH	Compliant
GreenTag	LCA Rate Gold Plus	GreenRate level A
Generic EN 15804 EPD		Available
Responsible Sourcing	BES 6001	Excellent
ISO 9001	Quality Management Sy	stem
ISO 14001	Environmental Manager	nent System
AgBB/ABG		Pass

Hygiene

Bacterial Resistance	ISO 846 Part C	Does not favour growth
Clean Rooms	ISO 14644-1	Class 4
Ease of Radioactive Decontamination	ISO 8690	Excellent
Hygiene Statement	continuous, impervious which can be confident recommended mainte maintenance products cleaning regime is the infection. Regular light	al sheet vinyl ranges provide a us and hygienic flooring solution tly cleaned in accordance with nance procedures and approved s. The implementation of an effective most important defence against t maintenance is more cost-effective taintenance and more beneficial to

Maintenance Performance

Alco hand gels	Compatible for use with most commonly used alco-based hand gels	
Steam Cleaning	Suitable for steam cleaning on a periodic basis	
		Low stain.
Staining & Resistance to Chemicals	ISO 26987 (EN 423) ASTM F925	Good resistance to dilute acids & alkalis.
	7.61725	Chemical Resistance Charts available upon request
Light Reflectance Values	BS 8493	Available by shade for optimal choice

^{*}For Palettone SD technical specification, please refer to p59. The data presented is correct at the time of printing. For latest information, please visit our website www.polyflor.com



Manufacturing in the UK since 1915

Polyflor has for many decades been recognised as a leading global manufacturer of high quality, high performance sustainable floor coverings. With proven pedigree in the manufacture of homogeneous floor coverings, Palettone is the latest homogeneous collection to be developed and manufactured at our UK facility based in Manchester.

Homogeneous flooring – product construction

Palettone PUR is a 2.0mm flexible PVC flooring and is manufactured by calendaring and pressing to ensure a dense, smooth surface. With its monolayer construction for even wear and 100% useful life, Palettone PUR is available in sheet format (2m x 20m) and 608 x 608mm tile (12 shades). Where static control is a key requirement, Palettone SD is available in sheet format (2m x 20m) in 6 shades.

Cleaning and maintenance

'Good' or regular maintenance can reduce wear and ultimately improve the life expectancy of the floor covering.

Following the continued market demand for easier to clean floors and reduction in lifecycle maintenance costs, Palettone features a high quality, cross-linked, UV cured, durable polyurethane reinforcement (PUR) that protects the floor covering by resisting soiling and scuffing.

Combined with the superior closed surface finish, this enhanced protection allows the use of a polish-free maintenance regime for the lifetime of the flooring and ensures the intensity of maintenance and overall cleaning costs are significantly reduced. This easier maintenance regime will lead to significant cost savings of 48% over the life of the product when compared with untreated products, including a reduction of the use of cleaning chemicals, water and energy.

To assist with the maintenance of a clean and safe health & care environment, detailed floorcare guidance is available for Palettone PUR, along with a list of cleaning products approved for use with Polyflor floor coverings. See www.polyflor.com/technical for further information. In addition, in areas where hygiene is paramount, Palettone has been independently tested and results demonstrate a good overall result to biological resistance (ISO 846, C). All Polyflor commercial grade vinyl sheet can be confidently cleaned and an effective cleaning regime remains the most important defence against infection.

Resistance to chemicals

Comprehensive guide to chemical effects and staining by each Palettone shade available on request.



Sustainability

The combination of stringent sustainability certification and a high level of performance and benefits in use, customers need not compromise on choice nor budget to specify products with the lowest environmental impact.

Individually certified by BRE Global (ENP 472) and achieving an A+ rating for health & care and education use areas, Palettone has undergone a life cycle analysis (LCA) which considers environmental performance throughout every stage of its life.

As a premium smooth homogeneous sheet vinyl, Palettone is certified to assure very low VOC emissions for best indoor air comfort and quality.











Designed to support living well with dementia

Designs that promote harmony and wellbeing through the creation of a sense of calm are important to resident comfort and welfare, particularly for those living with dementia.

There are specific aspects of flooring design and specification which can be considered to ensure residents are comfortable and feel at ease. These include the use of flooring with a matt appearance and the use of natural colours and effects.

Palettone, with a solid colour base and complementary toned highlights is suitable to be used in a dementia-friendly environment. The palette's broad collection of colours spans neutrals, mid-tones and warm earth tones for depth and choice. When part of the complete design concept, the choice of floor coverings can have a major impact on the 'feel' of an area designed for the needs of residents living with different forms of dementia.

Preparation and installation

The quality of a finished installation can be very much dependent upon the preparation of the subfloor and the attention paid to the recommendations made in various local codes of practice and by the manufacturers of the component parts.

To achieve best results, site conditions should be as described in BS 8203 or prevailing local/national standards and conditioning should be carried out in the same room or areas as the installation.

Use of the correct adhesives is an integral part of a successful installation. For details of the Polyflor Approved Adhesives for Palettone, contact the Customer Technical Services Department (tech@polyflor.com) or visit us online at www.polyflor.com.

For full details of the installation of Palettone sheet, tile and SD sheet, see the Polyflor Technical Information Manual online at www.polyflor.com/ technical or email tech@polyflor.com.

Acoustic Performance

Palettone PUR is compatible with Polyflor Acoustifoam to achieve an impact sound reduction level of 18dB in locations where noise reduction is required.

Polyflor Ejecta vinyl flooring accessories

Where hygiene is important, Polyflor Homogeneous sheet flooring may be coved using the Polyflor Ejecta ranges of flooring accessories. These are PVC extrusions designed for use with Palettone and include set-in coved skirtings, sit-on coved skirtings, cove former, capping strip and CT strip and ensures a sealed surface.

Polyflor recommends that all Polyflor vinyl sheet and 608 x 608mm tile flooring is welded to produce hygienic, continuous floors.

Weld rods are available by shade to match individual Palettone colours allowing seams to match or contrast with the floor finish.



Low VOC emissions

Contemporary non-directional, semi-matt emboss for even distribution of light reflectance

Resists soiling and scuffing



All images are for illustrative purposes only and feature cold-welded seams.

Light Reflectance Values (LRVs)

Optimal Choice

LRVs can be used to show compliance and understanding of various building regulations within hospitals, schools and the commercial environment and represent a relative light and dark value rather than an actual colour.

LRVs are expressed on a scale of 0-100 where absolute black has a value of 0 and absolute white has a value of 100.

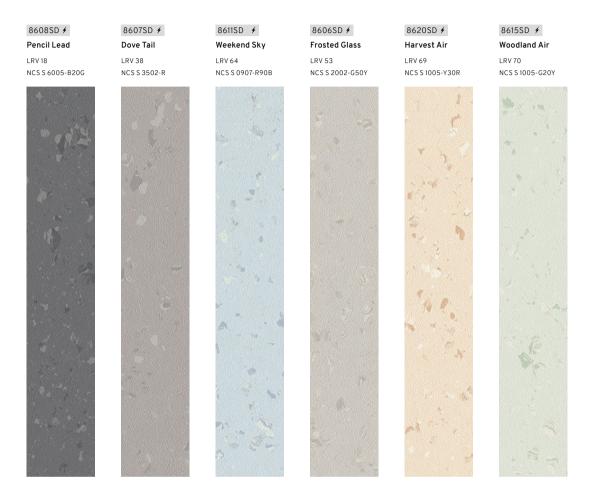
As a universal value for 'contrast', the minimum of 30 points of LRV difference is specified to ensure sufficient contrast between adjacent surfaces for the visually impaired.

To help support a proposed design scheme, the Light Reflectance Values for Palettone PUR and Palettone SD are listed here highlighting the depth and choice available from within the collection.



LRV	Code	Name	Page
41	8651	Aqua Pura	26
42	8627	Sugar Candy	32
43	8636	Cool Blende	8
43	8648	Superior Sky	26
45	8652	Pennyroyal Mint	20
48	8656	Buttered Corn	38
49	8630	New Dawn	38
49	8622	Foundation	44
49	8641	Earthenware	14
53	8606	Frosted Glass	8
54	8612	Painter's Dream	26
58	8621	Natural Cotton	14
59	8655	Hay Grain	38
60	8616	Orchard Walk	20
62	8635	Linen Air	8
64	8611	Weekend Sky	26
67	8625	Blossom Air	32
68	8605	Urban Air	8
69	8620	Harvest Air	44
70	8615	Woodland Air	20
75	8610	Morning Air	26

Palettone SD Sheet





Engineered for ESD protection

Polyflor Static Dissipative products are engineered for use where static control is required and are homogeneous in construction, ensuring that these properties are present throughout the product, guaranteeing a consistent and effective appearance and performance.

Palettone SD is ideal for use in telecommunications installations, computer rooms, electronic manufacturing and healthcare facilities, such as scanner rooms, X-ray suites and operating theatres where sensitive electronic equipment is in use and static charge can be a concern.

Adhesives

Polyflor advises the use of a recommended conductive adhesive for all Static Control floor coverings and contact adhesive for earthing strips.

Installation

The basic techniques for installation of Palettone SD are the same as per homogeneous sheet and for more specific details see the Polyflor Technical Manual.

Floorcare

Polyflor approved conductive polishes may be used, in accordance with the manufacturers' instructions. Standard polishes should not be applied.

When specifying a Polyflor ESD vinyl floor covering, Polyflor recommends that you discuss your requirements with our Customer Technical Services Team (tech@polyflor.com) as an electrical performance specification must be identified at the outset.

Palettone SD Technical Information

Product Format Homogeneous, PVC with ISO 10581 Type of floor covering static dissipative properties Collection (sheet) 6 shades Sheet Size ISO 24341 (EN 426) 2m x 20m Gauge ISO 24346 (EN 428) 2.0mm Total Weight ISO 23997 (EN 430) 3030g/m² Emboss Finish Semi-matt CE Certification Yes Product Warranty 10 years

	ISO 10581	Conforms	
General Performance	ASTM F1913	Conforms	
	ISO 10874	34: Very heavy commercial	
Use Area		43: Heavy industrial	
	EN 13501-1	Class BfI-S1	
	ASTM E648	Class 1	
Reaction to Fire	ASTM E662	<450	
	CAN/ULC S102.2	FSV < 300; SDV < 500	
	AS ISO 9239-1	>8.0 kW/m²	
Abrasion Resistance	EN 660-2	Group P	
Binder Content	ISO 10581	Type I	
Slip Resistance	EN 13893	Class DS	
	DIN 51130 / DIN EN 16165 Ann. B	R9	
	EN 1081 R ₁ /R ₂	1.0 x 10 ⁶ - 1.0 x 10 ⁹ ohms	
Electrical Resistance	ESD S 7.1	1.0 x 10 ⁶ - 1.0 x 10 ⁹ ohms	
	IEC 61340-4-1	1.0 x 10° - 1.0 x 10° ohms	
	All products require minim		
Static Electrical Propensity	EN 1815	≤2.0kV Classified as 'antistatic'	
		been indepently assessed by ent and product perforamnce	
Agrément Assurance	is assured for at least 10 years in recommended use areas.		
	With proper maintenance the appearance and colour will be retained during this period.		

VOCs		
	Indoor Air Comfort Gold	Eurofins certified product
VOC Emissions	FloorScore	Certified
	Finnish M1 Classification	Certified

The data presented is correct at the time of printing. For latest information, please visit our website www.polyflor.com

Environmentally Preferable	BRE Green Guide	A+ Generic
	Generic EN 15804 EPD	Available
	Recycled Content	25%
	Recyclable	100%
	Phthalates	Phthalate-free
	Bio-Plasticiser	Contains Bio-Plasticiser
	Recofloor	Access to the scheme
	REACH	Compliant
ISO 9001	Quality Management System	

Environmental Management System

ISO 14001

Clean Rooms	ISO 14644-1	Class 3
Bacterial Resistance	ISO 846 Part C	Does not favour growth
Hygiene Statement	All Polyflor commercial sheet vinyl ranges provide a continuous, impervious and hygienic flooring solution which can be confidently cleaned in accordance with recommended maintenance procedures and approved maintenance products. The implementation of an effective cleaning regime is the most important defence against infection. Regular light maintenance is more cost-effective than periodic heavy maintenance and more beneficial to the floor covering.	

Alco hand gels	Compatible for use with most commonly used alco-based hand gels	
		Low stain.
Staining & Resistance to Chemicals	ISO 26987 (EN 423)	Good resistance to dilute acids & alkalis.
		Chemical Resistance Charts available upon request
Light Fastness	ISO 105-B02 (Method 3)	≥6
Light Reflectance Values	BS 8493	Available by shade for optimal choice

58

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